

Training Title VIBRATION ANALYSIS & PRACTICAL SOLUTIONS

Training Duration 5 Days

Training Venue and Dates

ME053 Vib	oration Analysis & Practical Solutions	5	27 - 31 Jan 2025	\$5,500	Dubai, UAE
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In any of the 5-star hotels. The exact venue will be informed of soon.

Training Fees

• \$5,500 per participant for Public Training includes Materials/Handouts, tea/coffee breaks, refreshments & Buffet Lunch

Training Certificate

Define Management Consultancy & Training Certificate of course completion will be issued to all attendees.

COURSE OVERVIEW

Enhance the knowledge level of a group of fresh Mechanical Engineers with reasonable background on vibration, it's analysis & use as diagnostic tool; imbalance and basic of balancing

TRAINING DESCRIPTION

This course provides a detailed examination of the detection, location and diagnosis of faults in rotating and reciprocating machinery using vibration analysis. The basics and underlying physics of vibration signals are first examined. The acquisition and processing of signals is then reviewed followed by a discussion of machinery fault diagnosis using vibration analysis. The course is concluded by a review of the other techniques of predictive maintenance such as oil and particle analysis, ultrasound and infrared thermography with an introduction to automated machine condition monitoring.

TRAINING OBJECTIVES

Upon completing this course, participants will be able to:

- Understand the basics of vibration measurement
- Demonstrate the basics of signal analysis
- Understand measurement and the characteristics of vibration signals
- Understand how to use Data Acquisition Equipment for vibration signals
- Apply vibration analysis for different machinery faults
- Apply specific techniques for pumps, compressors, engines, turbines and motors

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- Apply vibration-based fault detection and diagnostic techniques
- Diagnose machinery related problems with vibration analysis techniques
- Apply advanced signal processing techniques and tools to Vibration analysis
- Detect, locate and diagnose faults in rotating and reciprocating machinery using vibration analysis techniques
- Identify conditions of resonance and be able to rectify these problems
- Understand the basic advantages of allied predictive techniques such as oil analysis, thermography, ultrasonics and performance evaluation

WHO SHOULD ATTEND

Engineers, engineering supervisors and managers responsible for designing or qualifying mechanical components, equipment, piping and structures subjected to dynamic forces; those responsible for auditing, reviewing, or approving shock and vibration analysis tasks. Those with a few years of experience in vibration analysis as well as those who are new to the area will benefit.

TRAINING METHODOLOGY

A highly interactive combination of lecture and discussion sessions will be managed to maximize the amount and quality of information, knowledge and experience transfer. The sessions will start by raising the most relevant questions and motivate everybody to find the right answers. The attendants will also be encouraged to raise more of their own questions and to share developing the right answers using their own analysis and experience.

All attendees receive a course manual as a reference.

DAILY OUTLINE IN DETAIL

The following topics will be covered in 5 days.

Introduction

- Definition of Machinery Monitoring, Fault Diagnostics and Failure
- Maintenance Strategies and their application (pros and cons)
- Principles of Predictive Maintenance (including specific tasks)
- Periodic Monitoring versus Continuous Monitoring
- Various Techniques of Predictive Maintenance
- Vibration Analysis as a Key Technique

Part 1 THEORY: INTRODUCTION TO VIBRATION ANALYSIS

Chapter 1 introduction

Chapter 2vibration analysis applications

Chapter 3 vibration analysis overview Theoretical vibration profiles

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Actual vibration profiles

Time domain

Vibration measuring equipment.

Transducer

Portable vibration analyzer

Chapter 4

Vibration sources

Rotating machinery

Rotor imbalance

Flow instability and operating conditions

Mechanical motion and forces

Reciprocating and/or linear-motion machinery

Sources of vibration

Chapter 5

Vibration theory

Periodic motion

Harmonic motion

Measurable parameters

Frequency

Amplitude

Maximum Vibration Measurement

Displacement

Velocity

Acceleration

Measurement Classifications

Broadband or Overall

Narrowband

Component

Common Elements of Curves

Peak-to-Peak

Zero-to-Peak

Root-Mean-Square

VIBRATION DATA TYPES AND FORMATS

ANALYSIS TECHNIQUES

TRENDING

Broadband

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Narrowband

Industrial Reference Data Vibration monitoring overview MACHINE-TRAIN MONITORING PARAMETERS TRENDING ANALYSIS

Part 2 Machine vibration

Machine history
Machine characteristics
Data acquisition
Vibration amplitude versus frequency analysis
Importance of tri-axial reading
The machine sketch.
Machinery vibration signature
Supporting information
Obtaining amplitude versus frequency data
Waterfall diagram
Amplitude/phase versus machine rpm
Data interpretation
Identifying the type of rotor unbalance
Determining machinery condition

Controlling normal vibration
Controlling radiated noise
Special techniques for monitoring bearing condition
Vibration due to plane (journal) bearings
Oil whirl
Dry whirl

Vibration due to resonance Turbomachinery problems

Friction induced (hysteresis) whirl.

Aerodynamic cross coupling

Surging

Choking (stonewalling)

Vibration problems with specific machinery types

Centrifugal pumps

Hydraulic forces

Cavitation

Re-circulation

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Vibration of reciprocating machines

Part 3 Non-Vibration Based Techniques

- Costs versus Benefits
- Visual Monitoring
- Performance Monitoring
- Oil Quality Analysis
- Wear Particle Analysis
- Acoustic Emission
- Thermography (thermal imaging)

NOTE:

Pre & Post Tests will be conducted.

Case Studies, Group Exercises, Group Discussions, Last Day Review & Assessments will be carried out.

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